This safety data sheet is prepared in accordance with EU directive 91/155/EC amended by directive 2001/58/EC.



SIGMA VIKOTE 56 (SIGMA TOPACRYL FINISH) (LEAD FREE)

MSDS UK 01 / EN Version 4.3

Print Date 3/27/2007 Revision date 16-03-07

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product information		
Trade name	: SI	GMA VIKOTE 56 (SIGMA TOPACRYL FINISH) (LEAD FREE)
Recommended use	: so	vent based, coating
Company	Τv	gmaKalon Belgium N.V. veemontstraat 104 00 Deurne-Antwerpen
Telephone	: +3	2 3 3606311
Telefax	: +3	2 3 3606437
Emergency telephone number	: +3	1 20 4075210

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	EC No.	CAS-No.	DSD	Note	Classification	Concentration
xylene	215-535-7	1330-20-7	25th	Nota C	R10 Xn; R20/21 Xi; R38	>=12.50 - <20.00%
Solvent naphtha (petroleum), light arom.	265-199-0	64742-95-6		Nota H, Nota P	R10 N; R51/53 Xn; R65 Xi; R37 R66 R67	>=25.00 - <50.00%
ethylbenzene	202-849-4	100-41-4	19th		F; R11 Xn; R20	>=2.50 - <10.00%
amide wax					Xn; R20 R53	>=1.00 - <2.50%

For components with an occupational threshold limit value see chapter 8.

If multiple components with identical identifiers appear, these have different hazardous properties, e.g. flashpoint.

3. HAZARDS IDENTIFICATION

Hazardous components : xylene

R-phrase(s) : FLAMMABLE. HARMFUL BY INHALATION AND IN CONTACT WITH SKIN. IRRITATING TO RESPIRATORY SYSTEM. TOXIC TO AQUATIC ORGANISMS, MAY CAUSE LONG-TERM ADVERSE EFFECTS IN THE AQUATIC

SAFETY DATA SHEET This safety data sheet is prepared in accordance with EU directive 91/155/EC amended by directive 2001/58/EC.



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ENVIRONMENT. REPEATED EXPOSURE MAY CAUSE SKIN DRYNESS OR CRACKING. 4. FIRST AID MEASURES General advice When symptoms persist or in all cases of doubt seek medical advice. Never : give anything by mouth to an unconscious person. Irrigate copiously with clean, fresh water for at least 10 minutes, holding the Eye contact eyelids apart. Remove contact lenses. Seek medical advice. Skin contact Take off all contaminated clothing immediately. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners. Inhalation Remove to fresh air. Keep patient warm and at rest. If breathing is irregular or stopped, administer artificial respiration. If unconscious place in recovery position and seek medical advice. Ingestion If accidently swallowed obtain immediate medical attention. Keep at rest. Do not induce vomiting. Burns If spills on clothing catch fire, wash with plenty of water. Remove loose clothing. Do not remove clothing that has melted to the skin.Obtain medical attention. 5. FIRE-FIGHTING MEASURES Specific hazards during fire As the product contains combustible organic components, fire will produce dense black smoke containing hazardous products of combustion (see section fighting 10). Exposure to decomposition products may be a hazard to health. Cool closed containers exposed to fire with water spray. Do not allow run-off from fire fighting to enter drains or water courses. Special protective equipment In the event of fire, wear self-contained breathing apparatus. : for fire-fighters Suitable extinguishing media Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. Keep containers and surroundings cool with water spray. Extinguishing media which Do NOT use water jet. must not be used for safety reasons 6. ACCIDENTAL RELEASE MEASURES **Personal precautions** Use personal protective equipment. Ventilate the area. Refer to protective : measures listed in sections 7 and 8. Wear respiratory protection. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas. Remove all sources of ignition. **Environmental precautions** Try to prevent the material from entering drains or water ways. If the product contaminates rivers and lakes or drains inform respective authorities. Methods for cleaning up Clean with detergents. Avoid solvents. Contain and collect spillage with noncombustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Additional advice Refer to section 15 for specific national regulation.

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7. HANDLING AND STORAGE Handling Safe handling advice Avoid exceeding of the given occupational exposure limits (see section 8). Use only in area provided with appropriate exhaust ventilation. Avoid contact with skin, eyes and clothing. Smoking, eating and drinking should be prohibited in the application area. Avoid inhalation of vapour or mist. For personal protection see section 8. Advice on protection against Prevent the creation of flammable or explosive concentrations of vapour in fire and explosion air and avoid vapour concentration higher than the occupational exposure limits. When transferring from one container to another apply earthing measures and use conductive hose material. No sparking tools should be used. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). The product should only be used in areas from which all naked lights and other sources of ignition have been excluded. No smoking. The accumulation of contaminated rags and dry overspray, particularly in spray booth filters, may result in spontaneous combustion. Good housekeeping standards, regular safe removal of waste materials and regular maintenance of spray booth filters will minimise the risks of spontaneous combustion and other fire hazards. Storage **Requirements for storage areas** Observe label precautions. Prevent unauthorized access. Containers which and containers are opened must be carefully resealed and kept upright to prevent leakage. Store between 5 and 25°C (41 - 77 F) in a dry, well ventilated place away from sources of heat, ignition and direct sunlight. Solvent vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air. Electrical installations / working materials must comply with the technological safety standards. Keep away from sources of ignition - No smoking. Store in accordance with the particular national regulations (see section 15). Keep away from oxidising agents and strongly acid or alkaline materials. Advice on common storage

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Minimum ventilated air quantity for 1 liter of productTO REACH TLV:3,701 m3/1Basis: EH40 (UK)TO REACH 10 % LEL:142 m3/1TLV of the product:151 mg/m3Basis: EH40 (UK)

Components on the national list and/or the European TLV list (98/24/EC):

Components	CAS-No.	Value [mg/m ³]	Value [ppm]	Basis
xylene	1330-20-7	221	50	EU ELV TWA
can be absorbed through skin		442	100	EU ELV STEL
Solvent naphtha (petroleum), light arom.	64742-95-6	125		ESIG TWA
ethylbenzene	100-41-4	442	100	EU ELV TWA
can be absorbed through skin		884	200	EU ELV STEL

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Personal protective equipment	
General advice	
Respiratory protection	: When operators, whether spraying or not, have to work inside the spray booth, ventilation is unlikly to be sufficient to control particulates and solve vapour in all cases. In such circumstances they should wear a compressed a fed respirator during the spraying process and until such time as the particulates and solvent vapour concentration has fallen below the exposure limits.
Hand protection	 For prolonged or repeated contact use protective gloves. Barrier creams may help to protect the exposed areas of skin, they should however not be applied once exposure has occurred. Skin should be washed after contact. Use chemical resistant gloves classified under Standard EN 374: Protective gloves against chemicals and micro-organisms.
	Recommended gloves: nitrile rubber Minimum breakthrough time: 480 min
	The recommended gloves are based on most common solvent in this produce
	When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may b handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove supplier.
Eye protection Skin and body protection	 Chemical resistant goggles must be worn. Personnel should wear protective clothing. Skin should be washed after contact. Working clothes must not consist of textiles, which show a dangerous melting behaviour in case of fire. Workers should wear antistatic footwear.
Additional advice	
Environmental protection	: Refer to national regulations in chapter 15 for regulations on environmental protection.
Personal protection Protective equipment	: Enclosing glasses, safety gloves and P2A2 half-face combi mask
Please contact your personal prot	tection equipment supplier for further advice
IYSICAL AND CHEMICAL PR	OPERTIES
Form	: viscous
Colour	: various

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Water solubility	: insoluble
pH Viscosity, dynamic	: : 550 mPa.s at 23 °C
Flow time	: >= 60 s Transversal section: 6 mm Method: ISO 2431 (EN 535) 6 mm CUP
D. STABILITY AND REACTIVITY	
Conditions to avoid	: Avoid temperatures above 60°C (140 F), direct sunlight and contact with sources of heat.
Hazardous reactions	 Keep away from oxidising agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.
Hazardous decomposition products	: In case of fire hazardous decomposition products may be produced such as: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), dense black smoke.
1. TOXICOLOGICAL INFORMAT	TION
Acute oral toxicity	: May cause nausea, abdominal spasms and irritation of the mucous membranes.
Acute inhalation toxicity	: Exposure to component solvent vapours concentration in excess of the stated occupational exposure limit may result in adverse health effects. Such as: mucous membrane irritation, respiratory system irritation, adverse effects on kidney, liver and central nervous system. Symptoms and signs: headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases loss of consciousness.
Skin irritation	 Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in desiccation of the skin. The product may be absorbed through the skin.
Eye contact Further information	 The liquid splashed in the eyes may cause irritation and reversible damage. There is no data available for this product.
Acute Toxicity Data for Comp	onents
2. ECOLOGICAL INFORMATION	J
Further information	: The preparation has been assessed following the conventional method of the Dangerous Preparations Directive 1999/45/EC and is classified for ecotoxicological properties accordingly. See sections 2 and 15 for details.
3. DISPOSAL CONSIDERATION	IS
Product	: The product should not be allowed to enter drains, water courses or the soil. Disposal together with normal waste is not allowed. Special disposal required according to local regulations.
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	The European Works Codels and also if action of this and bot when discoved
Waste key for the unused product	: The European Waste Catalogue classification of this product, when disposed of as waste is:
	08 01 11 Waste paint and varnish containing organic solvents or other dangerous substances.
	If this product is fully cured or mixed with other wastes, this code may no longer apply. If mixed with other wastes, the appropriate code should be assigned. For further information contact your local waste authority
RANSPORT INFORMATION	
	always transport in closed containers that are upright, labelled and secure. Ensure that know what to do in the event of an accident or spillage.
	th ADR for road, IMDG for sea and IATA for air transport:
JN-No Proper shipping name	: 1263 : PAINT
Class	: 3
Packing group	
Label Proper shipping name (ADR)	: 3 : PAINT
Marine Pollutant (IMDG)(P,PP,- Marine Pollutant component (IM	
EmS (IMDG)	: F-E, S-E
Limited quantity (ADR)	: Max. per inner pack. : 5.00 L
imited quantity (IMDG)	Max. per outer pack. : 30.00 KG : Max. per inner pack. : 5.00 L Max. per outer pack. : 30.00 KG
Note	
If pack sizes less than 450L, und	er the terms of 2.2.3.1.5, this product is not subject to the provisions of ADR.
EGULATORY INFORMATIO	N
The product is classified and lab	elled in accordance with Directive 1999/45/EC.
×	¥_
Harmful Da	angerous for the environment
Hazardous components which • xylene	must be listed on the label:

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SIGMA COATINGS

instructions/safety data sheets. The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks required by other health and safety legislation. The provisions of the national health and safety at work regulations apply to the use of this product at work. National legislation Further information : HS (G) 178, Spraying of Flammable Liquids, HSE., HS (G) 176, Storage	R20/21 Harmful by inhalation and in contact with skin. R37 Irritating to respiratory system. R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. R66 Repeated exposure may cause skin dryness or cracking. S-phrase(s) : S23 S-phrase(s) : S23 Do not breathe spray. S36/37 S38 In case of insufficient ventilation, wear suitable respiratory equipment. S61 Avoid release to the environment. Refer to special instructions/safety data sheets. The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks, a required by other health and safety legislation. The provisions of the national health and safety at work regulations apply to the use of this product at work. National legislation National legislation			
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	This product contains a complex mixture of nyurocarbons. Detailed mormation can be obtailed nom the producer.	Explanation of R-phrases mentioned i	in section 2	
THER INFORMATION This product contains a complex mixture of hydrocarbons. Detailed information can be obtained from the producer Explanation of R-phrases mentioned in section 2		xylene	R10	Flammable.
This product contains a complex mixture of hydrocarbons. Detailed information can be obtained from the producer Explanation of R-phrases mentioned in section 2 xylene R10 Flammable.	Explanation of R-phrases mentioned in section 2 xylene R10 Flammable.		R20/21 R38	Harmful by inhalation and in contact with skin. Irritating to skin.
This product contains a complex mixture of hydrocarbons. Detailed information can be obtained from the producer Explanation of R-phrases mentioned in section 2 xylene R10 R20/21 Harmful by inhalation and in contact with skin.	Explanation of R-phrases mentioned in section 2 xylene R10 R20/21 Harmful by inhalation and in contact with skin.	Solvent nanhtha (netroleum) light arom	R10	Flammable
This product contains a complex mixture of hydrocarbons. Detailed information can be obtained from the producer Explanation of R-phrases mentioned in section 2 xylene R10 Flammable. R20/21 Harmful by inhalation and in contact with skin. R38 Irritating to skin.	Explanation of R-phrases mentioned in section 2 xylene R10 Flammable. R20/21 Harmful by inhalation and in contact with skin. R38 Irritating to skin.	Sorreat hapiting (perforeant), right aforn	R51/53	Toxic to aquatic organisms, may cause long-term adverse
This product contains a complex mixture of hydrocarbons. Detailed information can be obtained from the producer Explanation of R-phrases mentioned in section 2 xylene R10 Flammable. R20/21 Harmful by inhalation and in contact with skin. R38 Irritating to skin. Solvent naphtha (petroleum), light arom. R10 Flammable. R51/53 Toxic to aquatic organisms, may cause long-term adverter	Explanation of R-phrases mentioned in section 2 xylene R10 Flammable. R20/21 Harmful by inhalation and in contact with skin. R38 Irritating to skin. Solvent naphtha (petroleum), light arom. R10 Flammable. R51/53 Toxic to aquatic organisms, may cause long-term adversed			
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ethylbenzene

This safety data sheet is prepared in accordance with EU directive 91/155/EC amended by directive 2001/58/EC.



S UK 01 / EN Version 4.3		FINISH) (LEAD FREE) Print Date 3/27/200
S OR 017 EN VEISION 4.3		Revision date 16-03-0
umide wax	R20 R53	Harmful by inhalation. May cause long-term adverse effects in the aquatic environment.
Version: 4.3	Revision da	ate 16.03.2007
National legislation at the date further notice. Any change in check the date of issue and if the nearest sales office of the product are outside the suppli- conditions of use, which are of and other instructions in this s After all component(s) stated	e of issue. The supplier res data will normally be follo more than 12 months have supplier to establish that the ers control, the supplier is sutside of the suppliers. con- tafety data sheet. on the relevant Technical 1 afety data sheets and label	sed on the present state of knowledge and current European and serves the right to modify data on the safety data sheet without be by the issue of a new safety data sheet. The user should elapsed, then the data should only be used after checking with ne data is still valid. As the specific conditions of use of the not reponsible for the (negative) consequences of these specific ntrol and which are not compliant with the handling, storage Data Sheet have been mixed the safety precautions mentioned s should be used in assessing the safety precautions of the 7355
	linical data sheet number.	1555